

Cluebersynth GEM 4-32 N (H)

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 15/10/2025 Revision date: 15/10/2025 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture
Product name Cluebersynth GEM 4-32 N (H)
Product code BU ET&A

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec For professional use only
Use of the substance/mixture Lubricant

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier

Klüber Lubrication München GmbH & Co. KG
Geisenhausenerstr. 7
81379 München
Germany
T +49 89 7876-0
mcm@klueber.com

Department issuing data specification sheet

Hilti AG
Feldkircherstraße 100
FL 9494 Schaan
Liechtenstein
T +423 234 2111
product.compliance-power.tools@hilti.com

1.4. Emergency telephone number

Emergency number Emergency CONTACT (24-Hour-Number):
GBK GmbH Global Regulatory Compliance
+49 (0)6132-84463

Country	Organisation/Company	Address	Emergency number	Comment
Israel	Israel Poison Information Center Rambam Health Care Campus	6 Ha'Aliya Street 31096	+972 4 854 1900	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

EUH-statements EUH208 - Contains Amines, C10-C14-tert-alkyl. May produce an allergic reaction.
EUH210 - Safety data sheet available on request.

2.3. Other hazards

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

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Component	
1-Propene, 2-methyl-, sulfurized (68511-50-2)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
Amines, C10-C14-tert-alkyl (68955-53-3)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
1-Propene, 2-methyl-, sulfurized (68511-50-2)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605
Amines, C10-C14-tert-alkyl (68955-53-3)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	Conc.	Classification according to Regulation (EC) No. 1272/2008 [CLP]
1-Propene, 2-methyl-, sulfurized	CAS-No.: 68511-50-2	1 – 2.5	Aquatic Chronic 4, H413
Amines, C10-C14-tert-alkyl	CAS-No.: 68955-53-3 EC-No.: 701-175-2	0.01 – 0.1	Acute Tox. 4 (Oral), H302 (ATE=612 mg/kg bodyweight) Acute Tox. 3 (Dermal), H311 (ATE=251 mg/kg bodyweight) Acute Tox. 2 (Inhalation:vapour), H330 (ATE=1.19 mg/l/4h) Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation

Remove person to fresh air and keep comfortable for breathing. Allow the victim to rest. If experiencing respiratory symptoms: Call a poison center or a doctor. If breathing is irregular or stopped, administer artificial respiration.

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First-aid measures after skin contact	Take off contaminated clothing. Wash skin with plenty of water. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an ophthalmologist if irritation persists.
First-aid measures after ingestion	Move the affected person to the fresh air. Rinse mouth. Do NOT induce vomiting. Get medical advice/attention.

Symptoms/effects	No additional information.
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Treat symptomatically.

Suitable extinguishing media	Water spray. Alcohol resistant foam. Dry powder. Carbon dioxide.
Unsuitable extinguishing media	Do not use a heavy water stream.

Explosion hazard	No direct explosion hazard.
Reactivity in case of fire	Decomposition products may be a hazard to health.
Hazardous decomposition products in case of fire	Carbon oxides (CO, CO ₂). Sulphur oxides.

Firefighting instructions	Exercise caution when fighting any chemical fire. Do not enter fire area without proper protective equipment, including respiratory protection. Prevent fire fighting water from entering the environment.
Protection during firefighting	Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

Protective equipment	Wear recommended personal protective equipment.
Emergency procedures	Ventilate spillage area. Evacuate unnecessary personnel.

Protective equipment	Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	Ventilate area. Evacuate unnecessary personnel. Stop leak if safe to do so.

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment.

For containment	Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.
Methods for cleaning up	Take up liquid spill into absorbent material. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.
Other information	Dispose of materials or solid residues at an authorized site.

See Section 8. Exposure controls and personal protection. For further information refer to section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

Ensure good ventilation of the work station. Wear personal protective equipment. Do not get in eyes, on skin, or on clothing. Do not breathe vapours, spray. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour.

Hygiene measures

Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures

Keep in a cool, well-ventilated place away from heat. Comply with applicable regulations.

Storage conditions

Keep cool. Protect from sunlight. Keep container closed when not in use. Keep only in original container.

Heat and ignition sources

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

Monitoring methods	
Monitoring methods	A specific exposure sampling method is not available.

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Wear security glasses which protect from splashes

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8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

protective gloves. Nitrile rubber gloves

8.2.2.3. Respiratory protection

Respiratory protection:

Avoid breathing dust, mist or spray. In order to avoid inhalation of mist/vapour, all spraying must be done wearing adequate respirator

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Yellow.
Odour	characteristic.
Odour threshold	Not available
Melting point	Not applicable
Freezing point	Not available
Boiling point	Not available
Flammability	Not available
Lower explosion limit	Not available
Upper explosion limit	Not available
Flash point	≥ 200 °C ISO 2592
Auto-ignition temperature	Not available
Decomposition temperature	Not available
pH	Not available
Viscosity, kinematic	32 mm²/s (40 °C)
Solubility	insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	Not available
Vapour pressure	< 0.001 hPa (20 °C)
Vapour pressure at 50°C	Not available
Density	0.85 g/cm³ (20°C)
Relative density	Not available
Relative vapour density at 20°C	Not available
Particle characteristics	Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content 0.14 %

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SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	Not classified
Acute toxicity (dermal)	Not classified
Acute toxicity (inhalation)	Not classified

Amines, C10-C14-tert-alkyl (68955-53-3)	
LD50 oral rat	612 mg/kg
LD50 dermal rat	251 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), 95% CL: 190 - 322
LC50 Inhalation - Rat	1.19 mg/l/4h

Skin corrosion/irritation	Not classified
Additional information	Based on available data, the classification criteria are not met
Serious eye damage/irritation	Not classified
Additional information	Based on available data, the classification criteria are not met
Respiratory or skin sensitisation	Not classified
Additional information	Based on available data, the classification criteria are not met
Germ cell mutagenicity	Not classified
Additional information	Based on available data, the classification criteria are not met
Carcinogenicity	Not classified
Additional information	Based on available data, the classification criteria are not met
Reproductive toxicity	Not classified
Additional information	Based on available data, the classification criteria are not met
STOT-single exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
STOT-repeated exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
Aspiration hazard	Not classified
Additional information	Based on available data, the classification criteria are not met

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Viscosity, kinematic	32 mm²/s (40 °C)

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Potential adverse human health effects and symptoms

Based on available data, the classification criteria are not met

Ecology - general

The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hazardous to the aquatic environment, short-term (acute)

Not classified

Hazardous to the aquatic environment, long-term (chronic)

Not classified

LC50 - Fish [1]	1.3 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	0.24 – 6 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	0.44 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)
NOEC chronic fish	0.078 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '96 d'

Persistence and degradability	No additional information available.
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Bioaccumulative potential	Not established.
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No additional information available

No additional information available

No additional information available

Additional information Avoid release to the environment.

Regional waste regulation	Disposal must be done according to official regulations.
Waste treatment methods	Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	Dispose in a safe manner in accordance with local/national regulations.

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Additional information
Ecological waste information
European List of Waste (LoW, EC 2000/532)

Do not re-use empty containers.
Avoid release to the environment.
unused product :
13 02 06* - synthetic engine, gear and lubricating oils

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID /

ADR	IMDG	IATA	RID
14.1. UN number or ID number			
Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping name			
Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)			
Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group			
Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards			
Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available			

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)	
Reference code	Applicable on
3(b)	Amines, C10-C14-tert-alkyl
3(c)	1-Propene, 2-methyl-, sulfurized ; Amines, C10-C14-tert-alkyl



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REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

VOC Directive (2004/42)

VOC content 0.14 %

Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ACGIH	American Conference of Government Industrial Hygienists
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
CAS-No.	Chemical Abstract Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD	Chemical oxygen demand (COD)
CSA	Chemical safety assessment
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number

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Abbreviations and acronyms:	
EC50	Median effective concentration
ED	Endocrine disruptor
EN	European Standard
EWC	European waste catalogue
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
Log Kow	Partition coefficient n-octanol/water (Log Kow)
Log Pow	Partition coefficient n-octanol/water (Log Pow)
MAK	maximum workplace concentration
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
N.O.S.	Not Otherwise Specified
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
OSHA	Occupational Safety Health Administration
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
PPE	Personal protection equipment
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TF	Technical function
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
TWA	Time Weighted Average
VOC	Volatile Organic Compounds
vPvB	Very Persistent and Very Bioaccumulative
UFI	Unique Formula Identifier

Other information

None.

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Full text of H- and EUH-statements:	
Acute Tox. 2 (Inhalation:vapour)	Acute toxicity (inhalation:vapour) Category 2
Acute Tox. 3 (Dermal)	Acute toxicity (dermal), Category 3
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1
Aquatic Chronic 4	Hazardous to the aquatic environment – Chronic Hazard, Category 4
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Sens. 1A	Skin sensitisation, category 1A
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.
EUH208	Contains Amines, C10-C14-tert-alkyl. May produce an allergic reaction.
EUH210	Safety data sheet available on request.

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.